



NASA Langley Activities on Broadband Fan Noise Reduction via Novel Liner Technologies

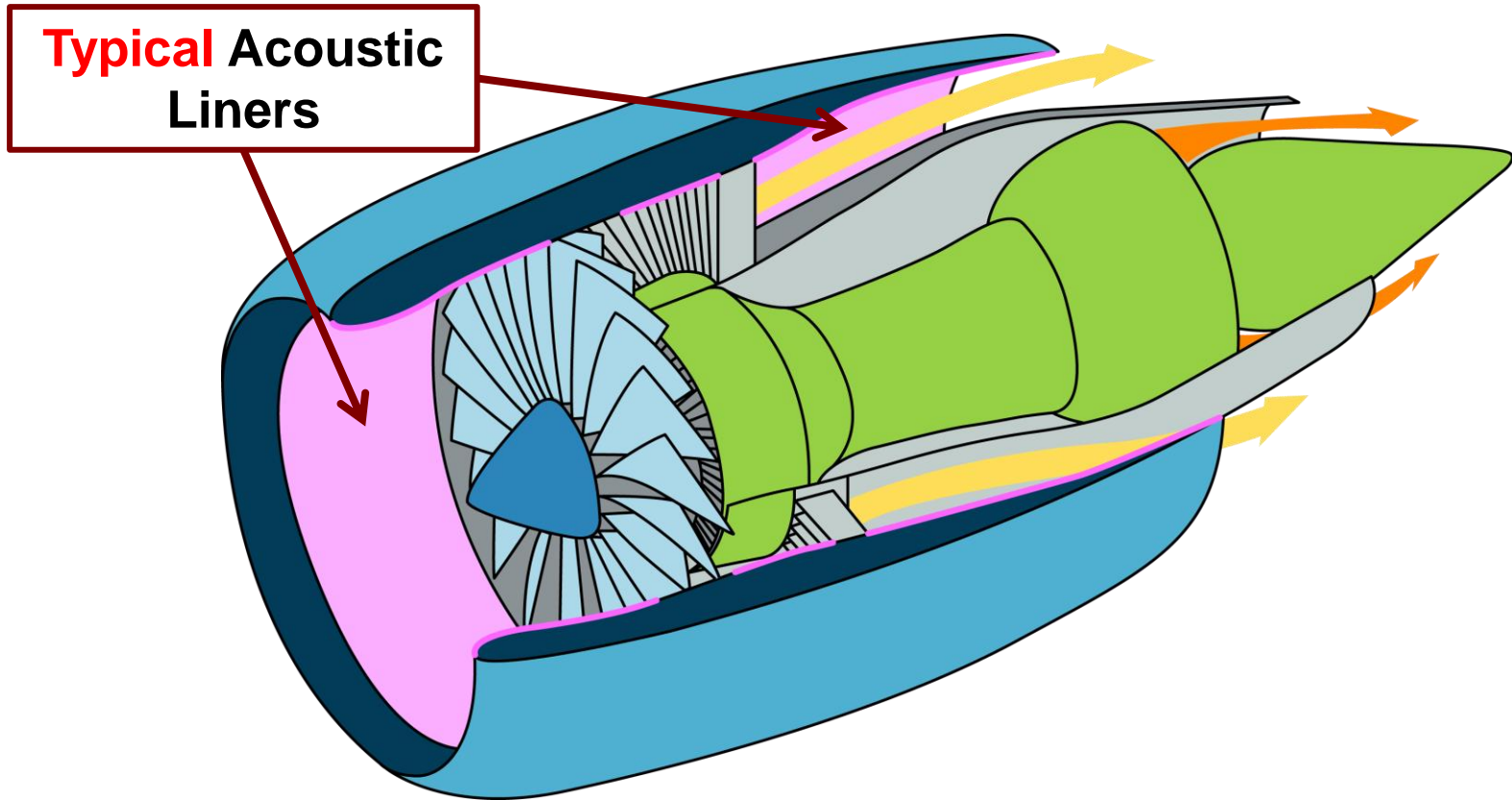
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NASA Langley Research Center, Hampton, VA

CEAS/X-Noise Workshop on
Broadband Noise of Rotors and Airframe
La Rochelle, France

23 – 25 September 2015

Technical Challenge



Decreasing Length/Diameter
+
Cut-Off Fan Design



Change in focus from
narrowband to broadband
attenuation



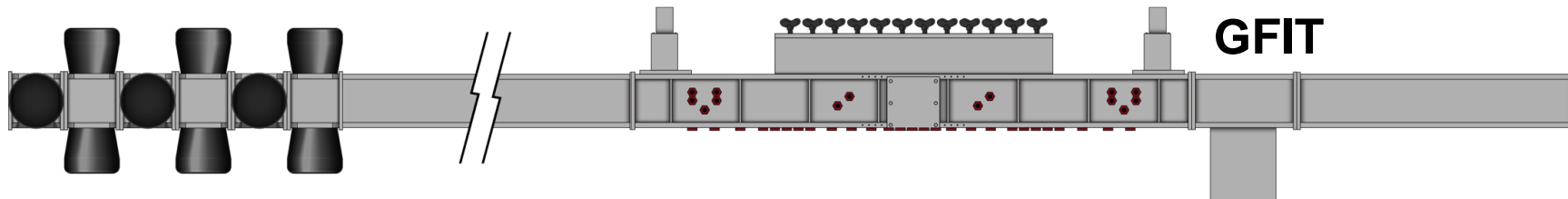
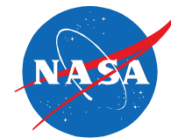
Brief Review of Five Broadband Liner Concepts



Outline

- Grazing Flow Impedance Tube (GFIT)
- Five Broadband Liner Concepts
 1. Extended-Reacting Liner
 2. Multi-Layer Liner
 3. Variable-Depth (small spatial extent) Liner
 4. Variable-Depth (large spatial extent) Liner
 5. Adaptive Liner
- Status Summary
- Acknowledgements
- References

Grazing Flow Impedance Tube (GFIT)



Mach #: 0.0 to 0.6

Frequency: 0.4 to 3.0 kHz

Source SPL: up to ~155 dB

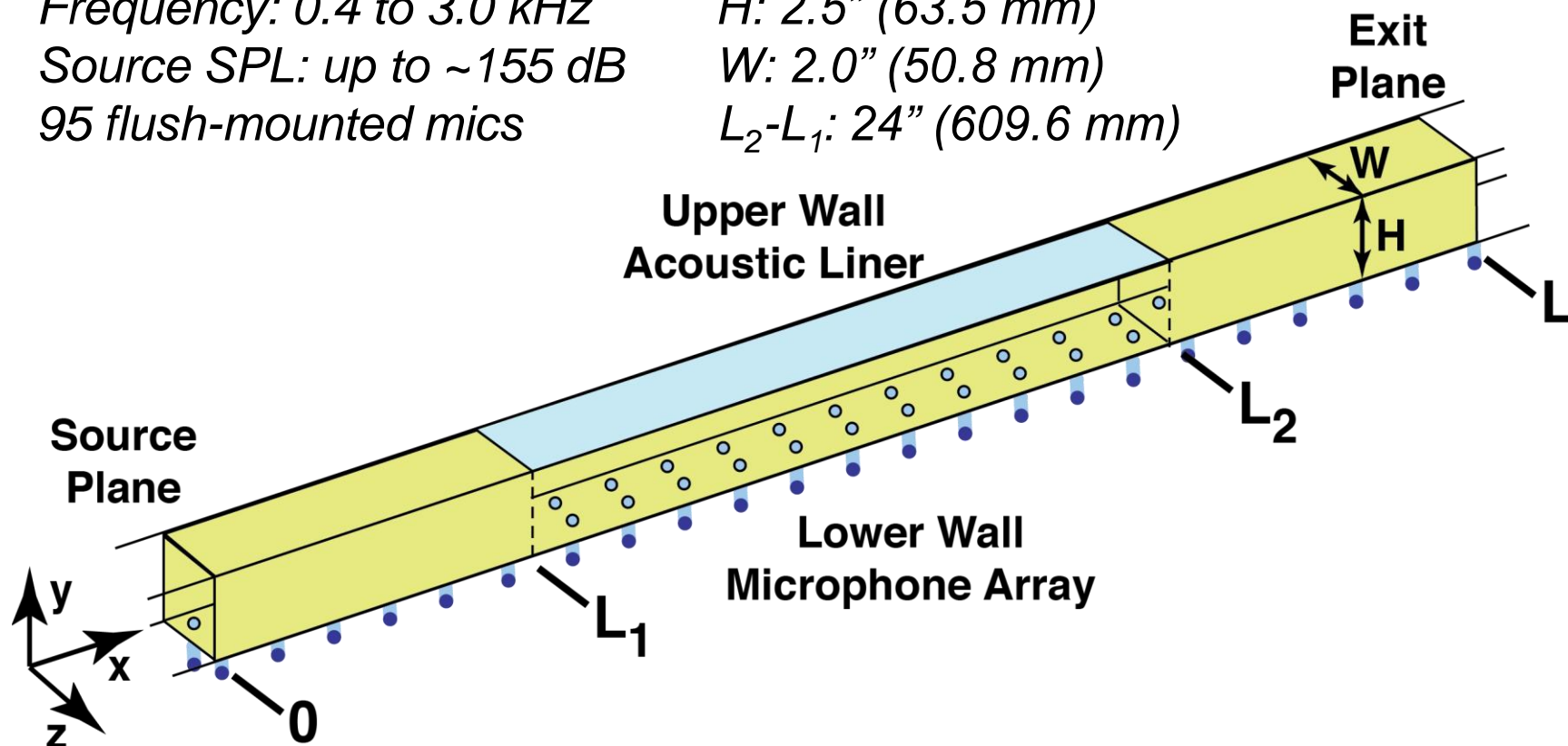
95 flush-mounted mics

Configuration: Inlet or Aft

H: 2.5" (63.5 mm)

W: 2.0" (50.8 mm)

$L_2 - L_1$: 24" (609.6 mm)



1. Extended Reacting Liners



Start with the Basics

Conventional Local-Reacting Liner

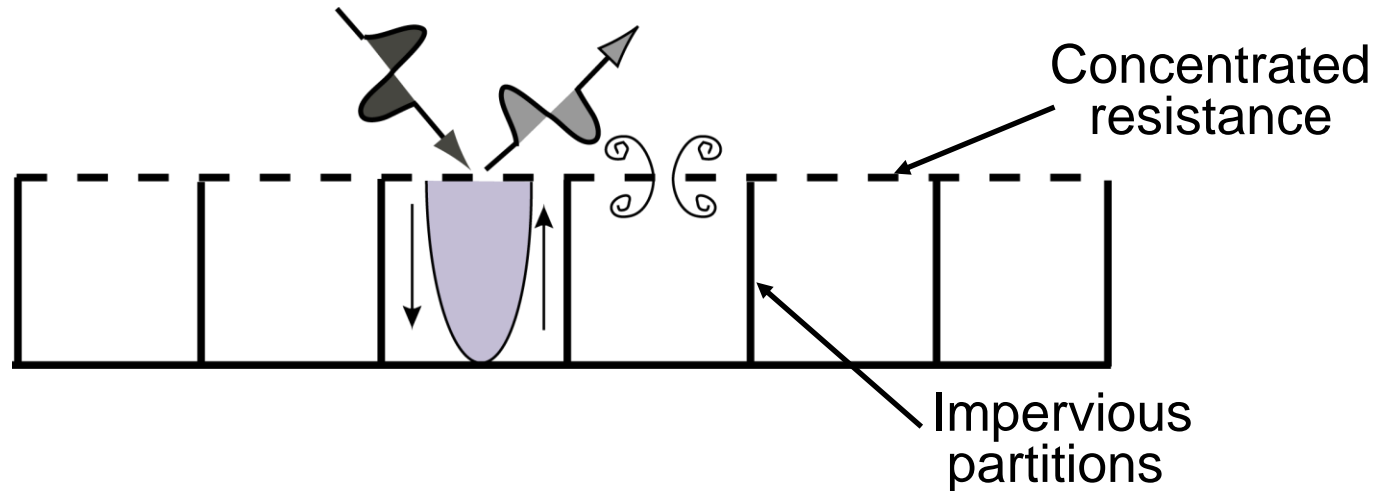
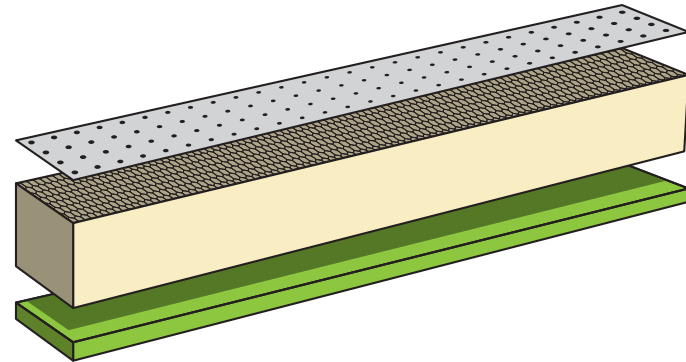


Thin resistive facesheet + blocked lateral wave

- Spatially concentrated absorption
- Enhanced fluid pumping

Salient features

- Strong resonance
- Bandwidth limited absorption
- Very good for tones



Extended-Reacting Liner

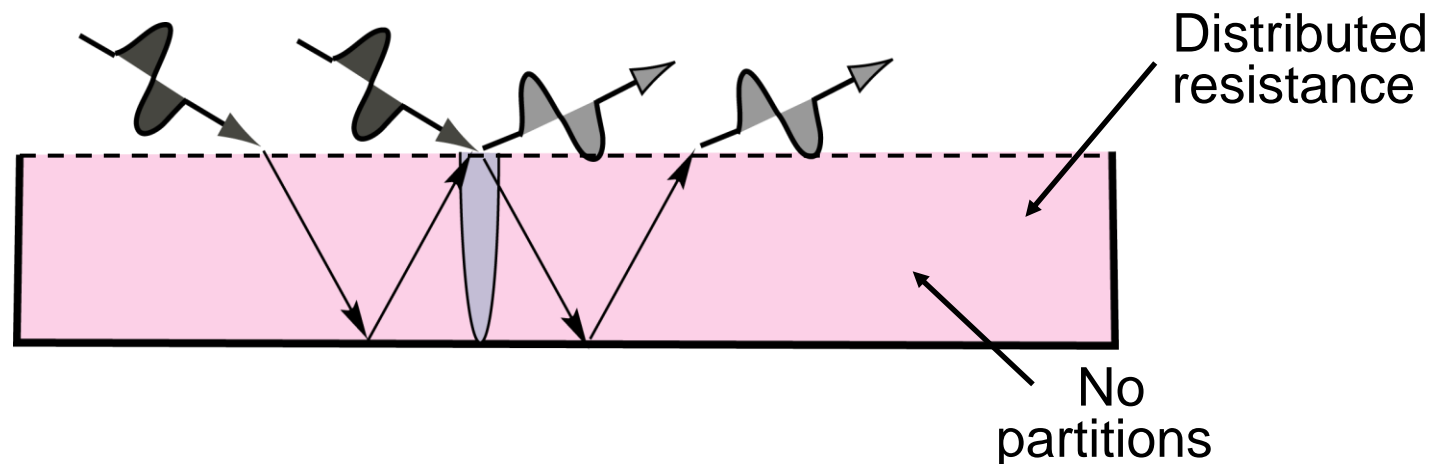
Zero-resistance facesheet + unblocked lateral wave

- Continuous distribution of resistance
- Attenuated internal wave propagation
- Reduced internal sound speed

Metal Foam Liner

Salient features

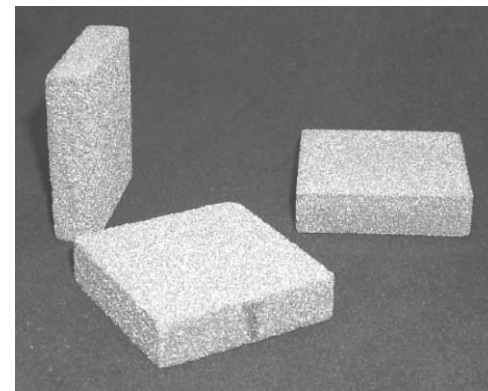
- Subdued depth-related resonance
- Improved absorption bandwidth



Foam Liners

- Conventional Foam (e.g., polyurethane)
 - Pro: Good absorber
 - Con: Weight, contamination, flammable
- Metal Foam
 - Pro: Good absorber, shape to fit, easier to model
 - Con: Weight, cost, brittle

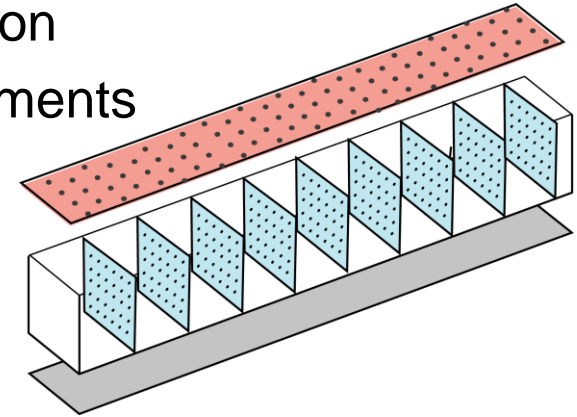
Metal Foam Liners



Hybrid (Porous Honeycomb) Liner

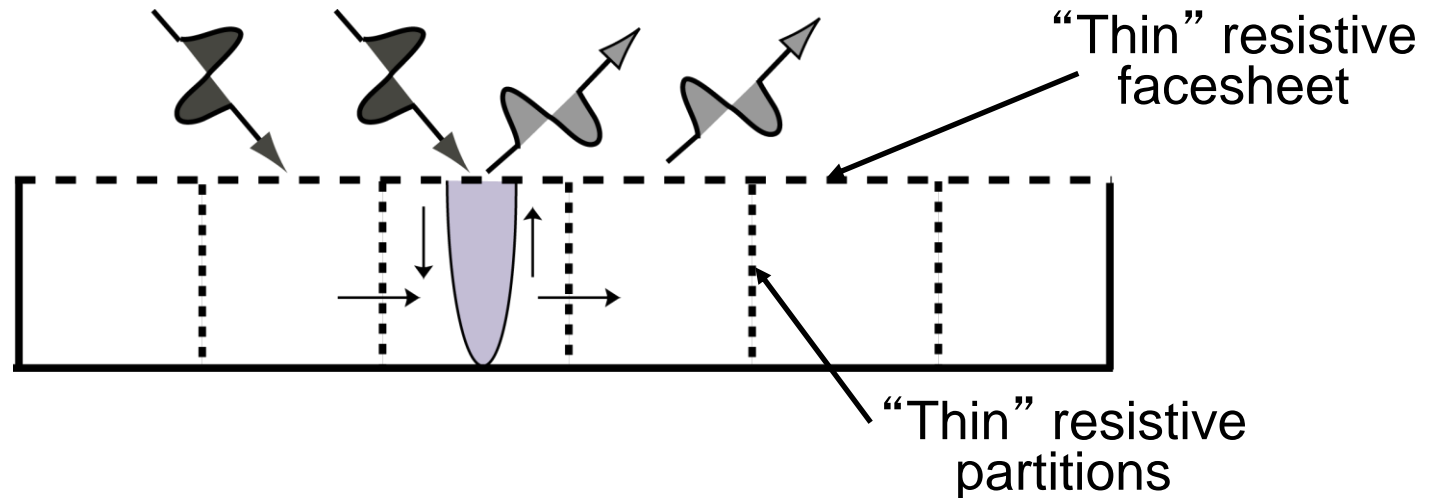
“Thin” resistive facesheet + lateral wave

- Retains spatially concentrated absorption
- Adds distribution of lateral resistive elements



Salient features

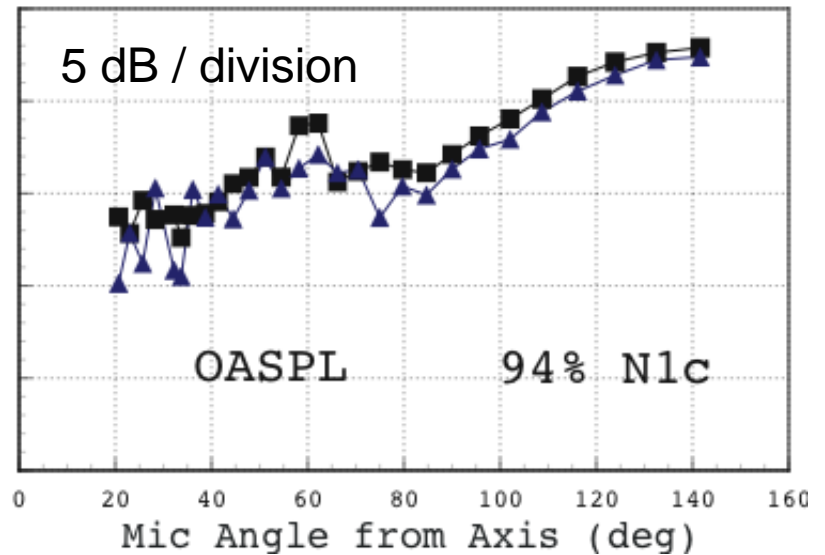
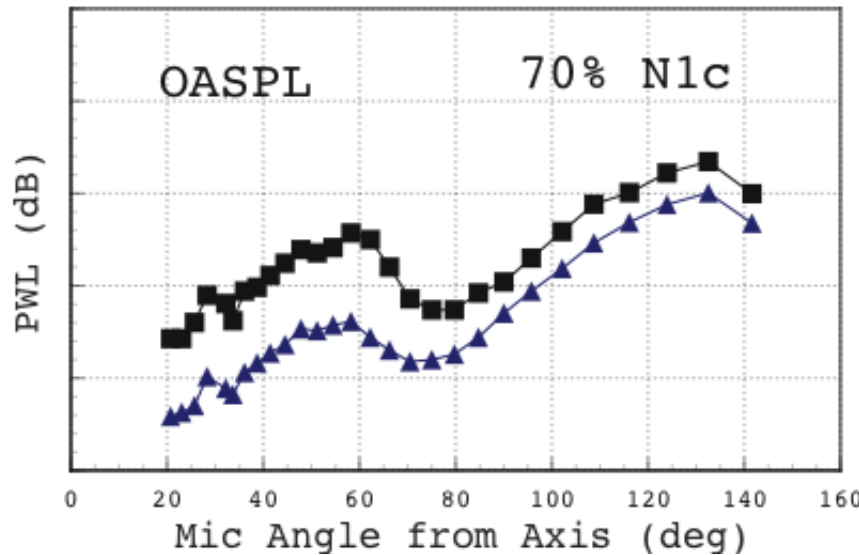
- Subdued absorption periodicity
- Combines features of local and extended reaction



Over-the-Rotor Metal Foam Liner



■ Hard Wall ▲ Al Foam



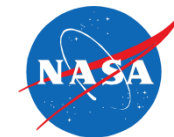
Extended-Reacting Liner



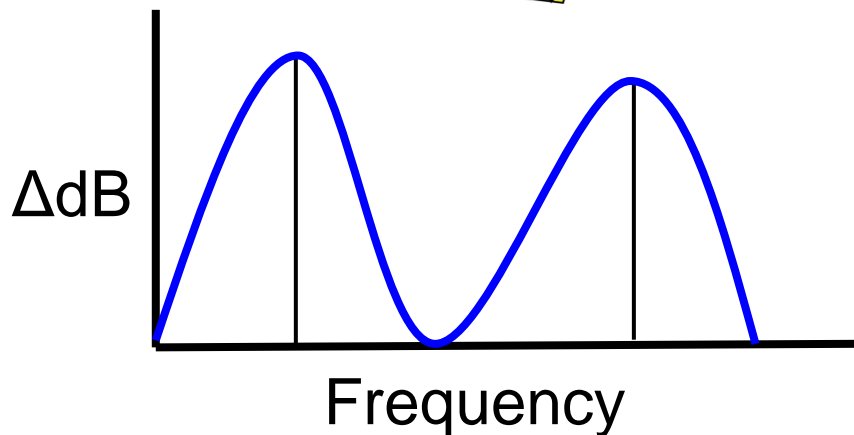
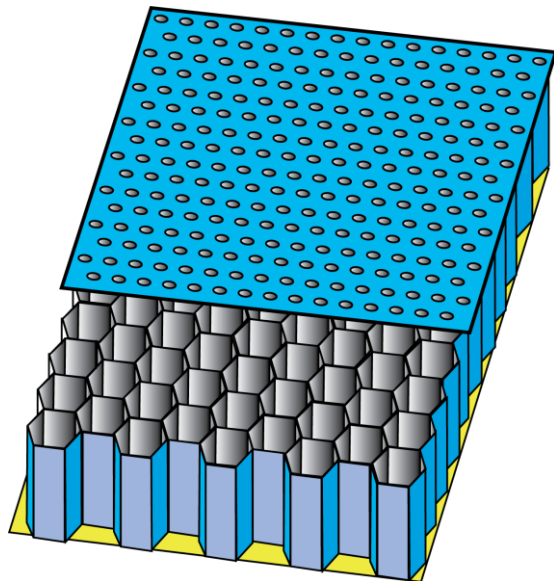
Status

- Continue to revisit:
 - as material properties improve
 - for limited applications where properties are acceptable
- As 3D printing becomes more robust, perhaps consider synthetic foams

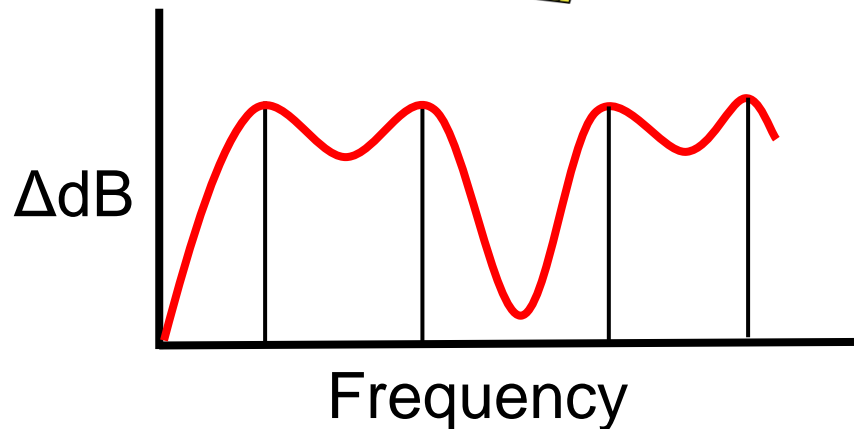
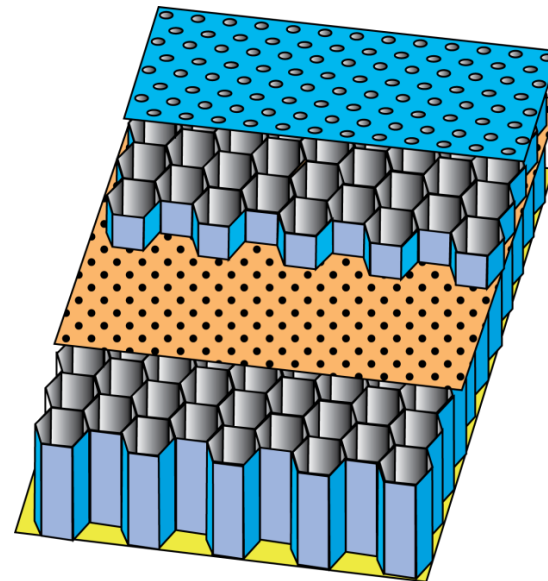
2. Multi-Layer



Single-Layer Liner

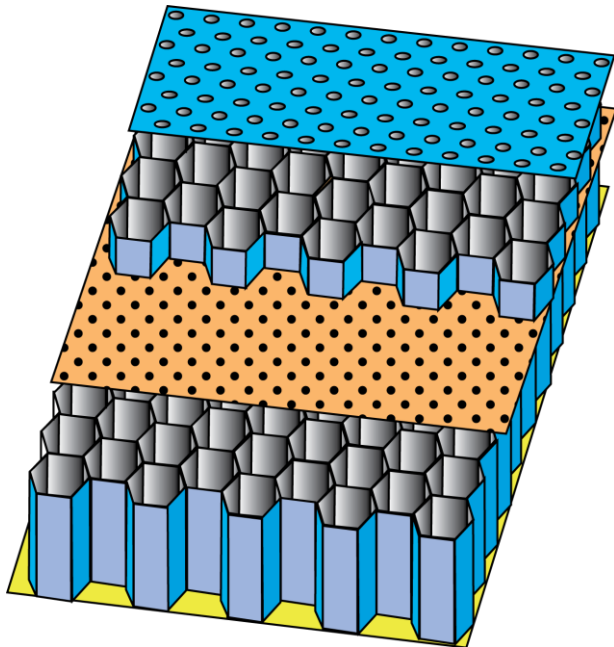


Two-Layer Liner

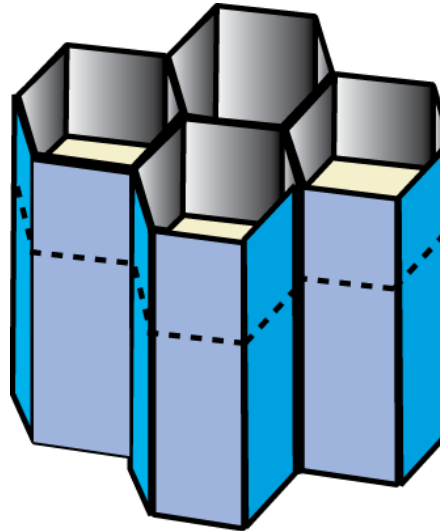


Multi-Layer, Mesh-Cap Liner

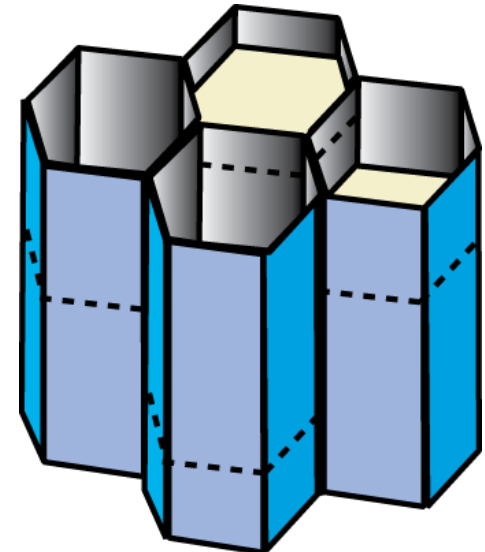
**Conventional
Two-Layer Liner**



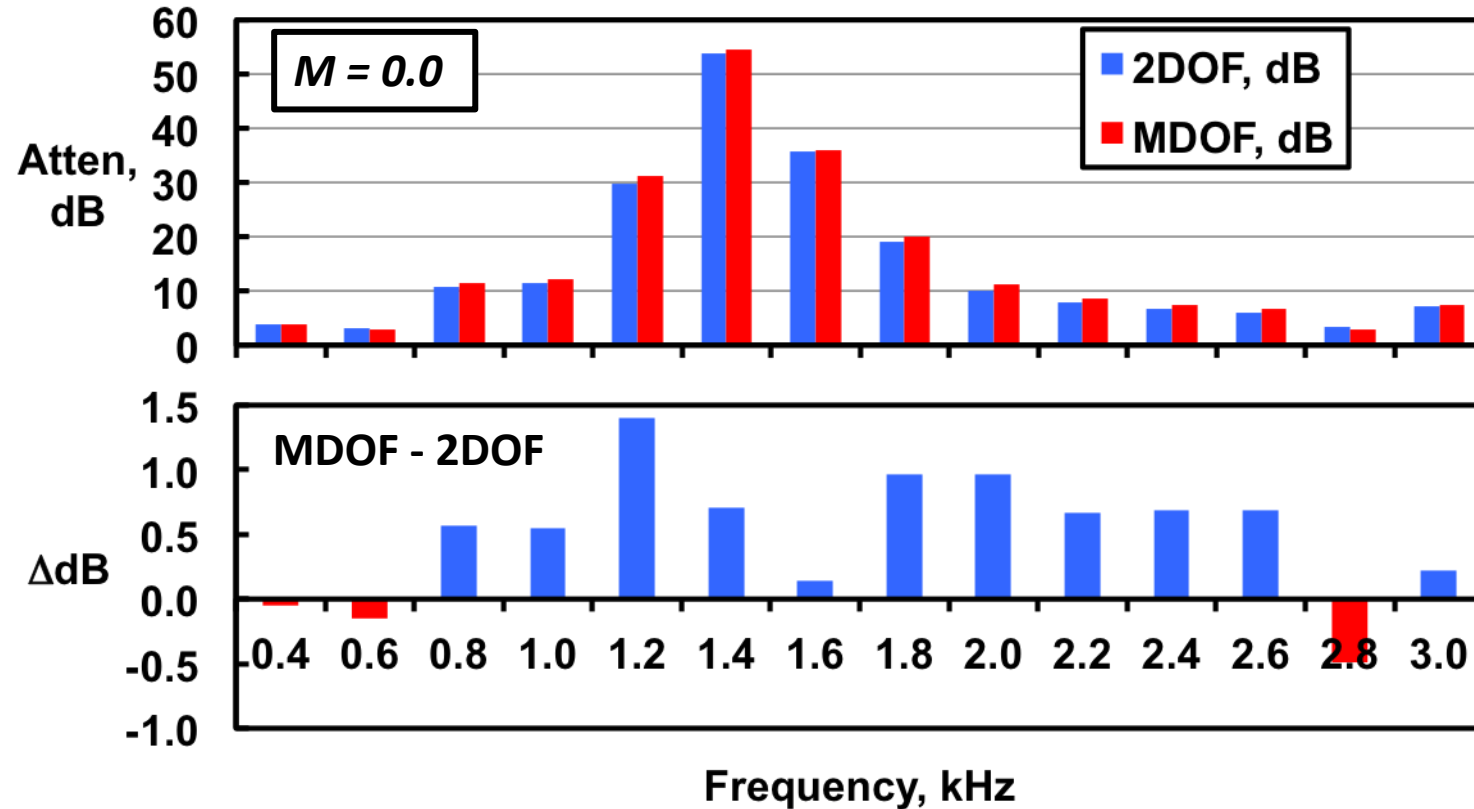
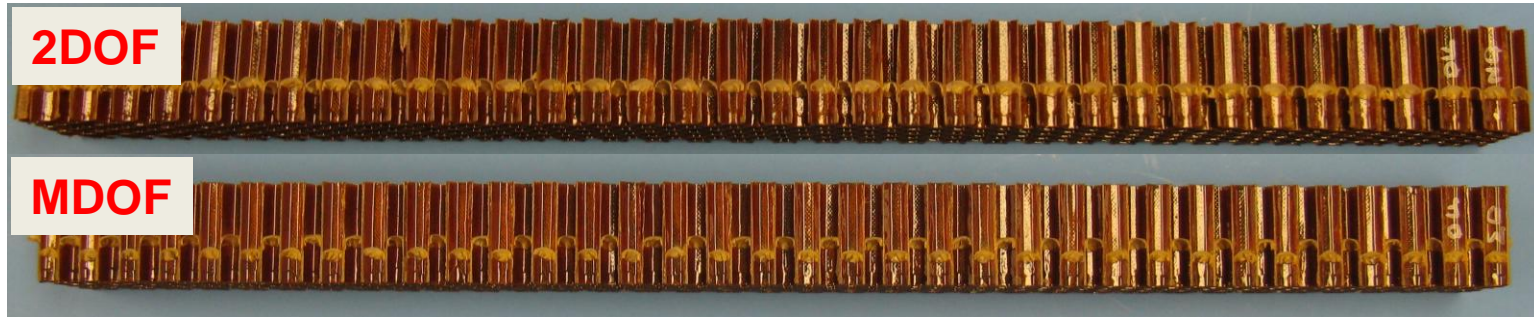
2DOF
*Constant Depth,
Constant R_f*



MDOF
*Variable Depth,
Variable R_f*



Mesh-Cap Liners: 2DOF vs MDOF



Status

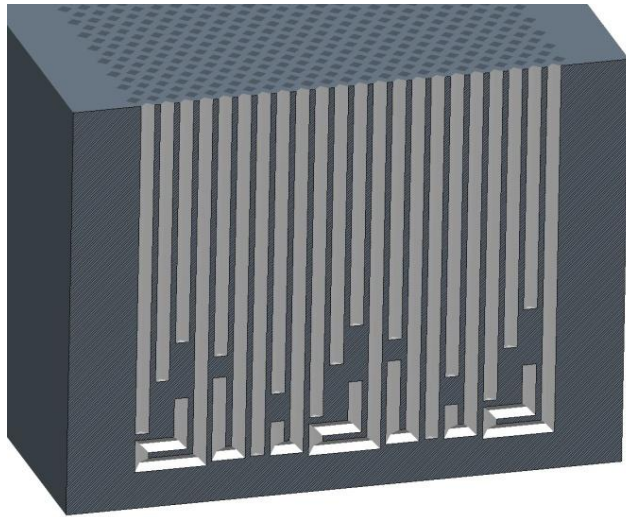
- Method of choice for conventional liner applications
- Mesh-cap approach enables variety of MDOF configurations
- Recent 22" fan rig test in NASA GRC 9x15

Wind Tunnel with MDOF mesh-cap liners

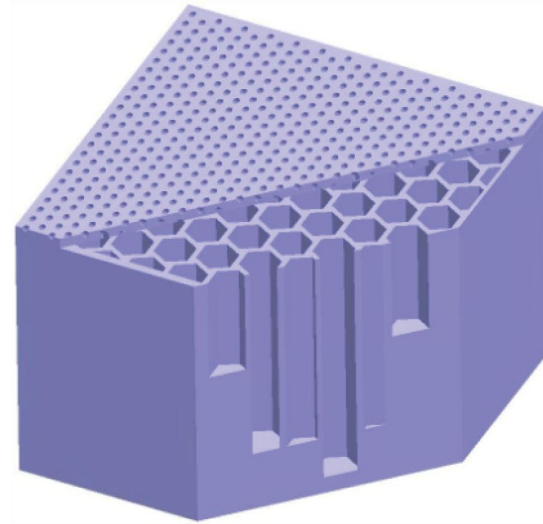
- Preliminary results look promising
- Details to be published soon

3. Variable-Depth (small extent)

**Narrow Chamber,
Variable-Depth Liner**



**Wide Chamber,
Variable-Depth Liner**

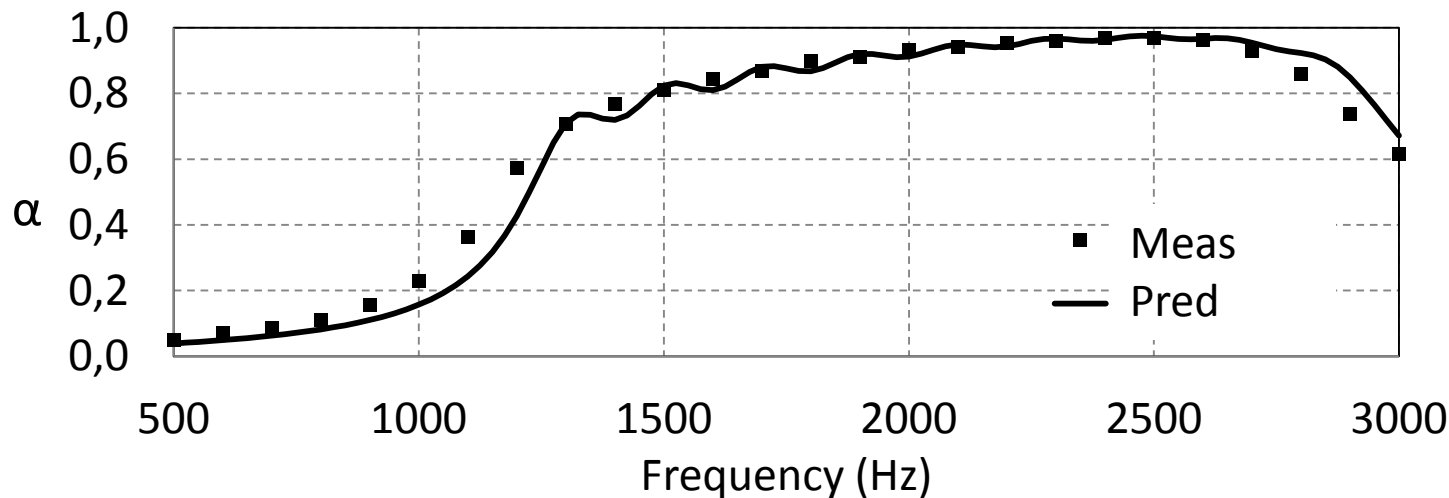
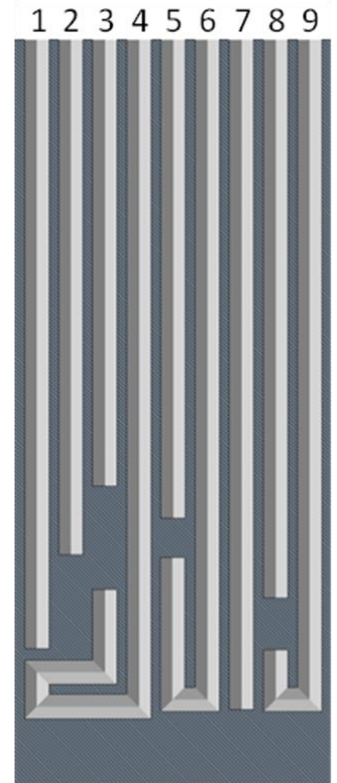
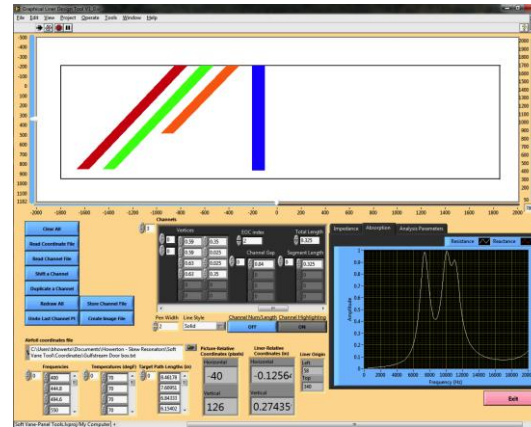
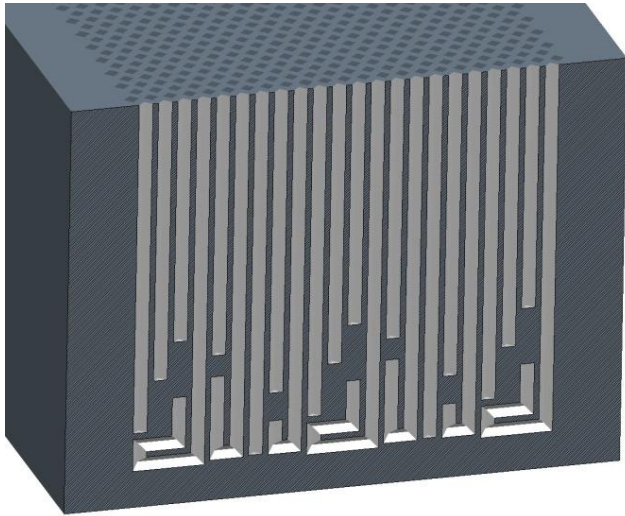


- Combination of chambers **tuned to different frequencies**
- Rule of thumb – if spatial extent of impedance variability $\leq \lambda/4$, can assume liner impedance is uniformly distributed

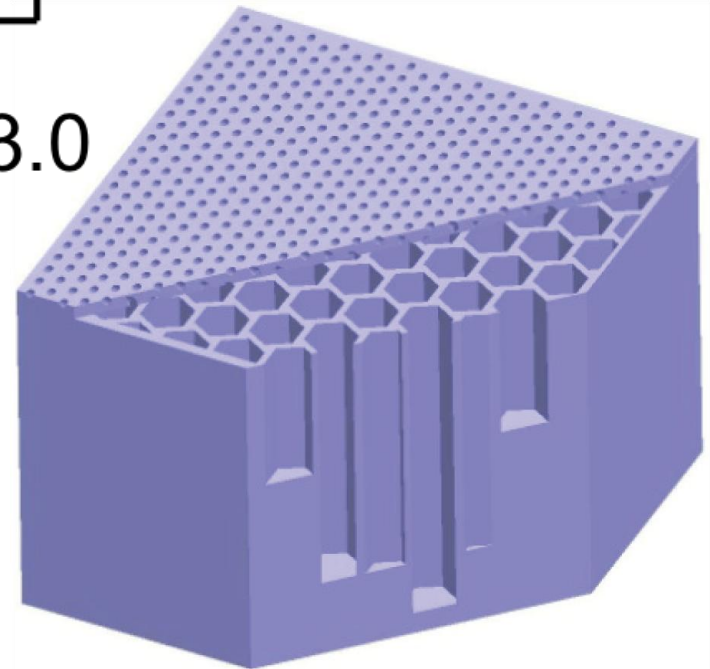
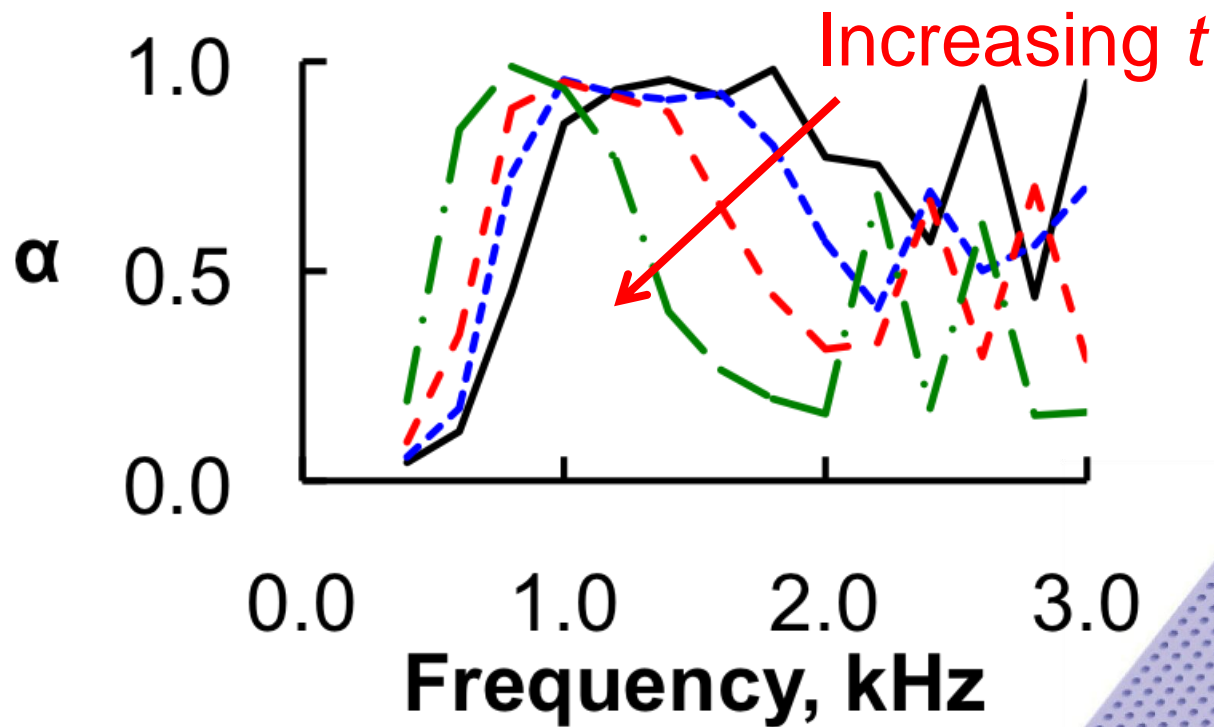
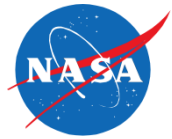
Narrow Chamber, Variable-Depth

Evaluate effects of variable-depth, small-diameter, bent chambers

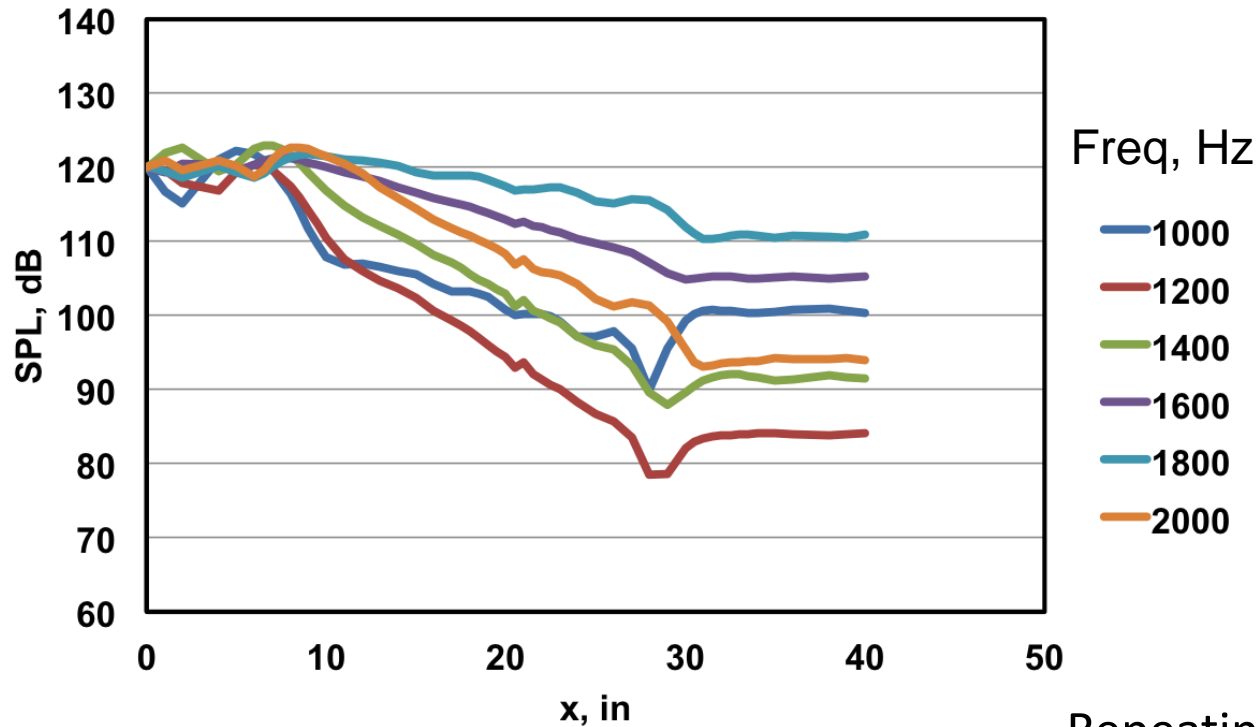
Interactive Liner Impedance Analysis and Design (ILIAD)



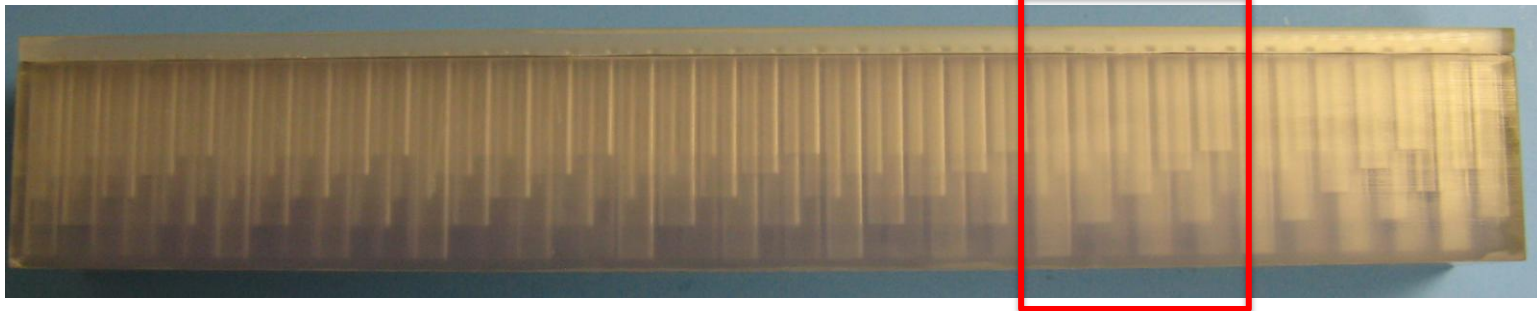
Wide Chamber, Variable-Depth Liners



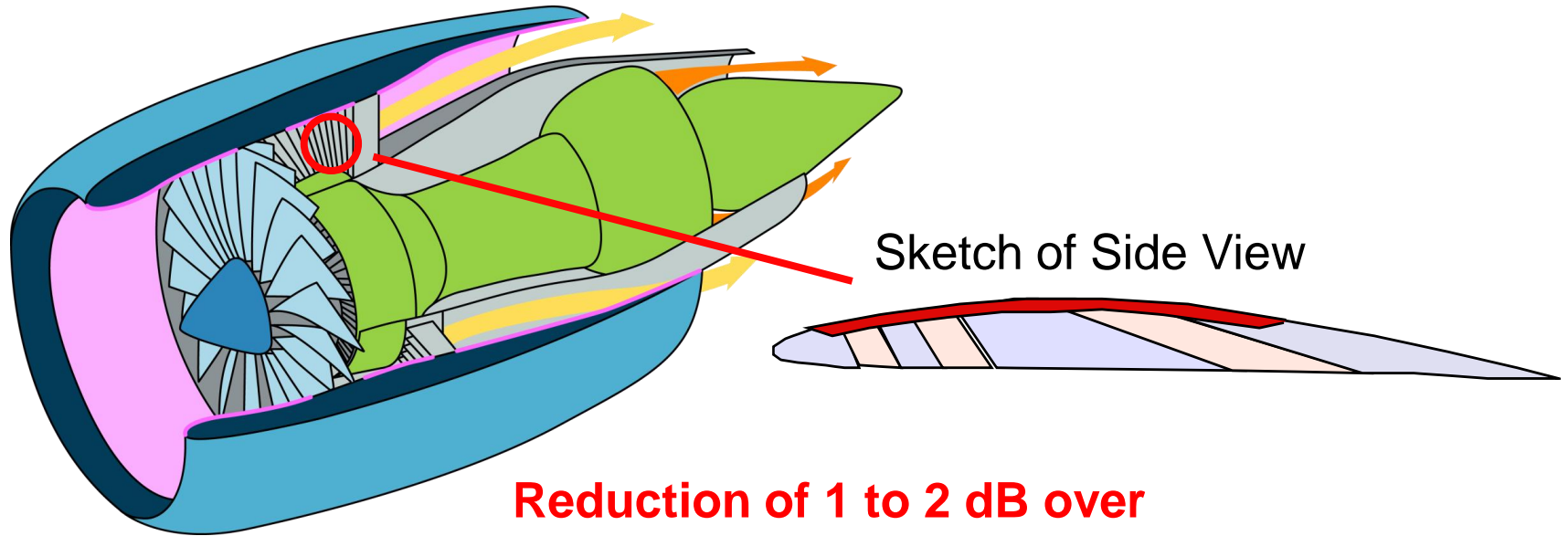
Wide Chamber, Variable-Depth Liners



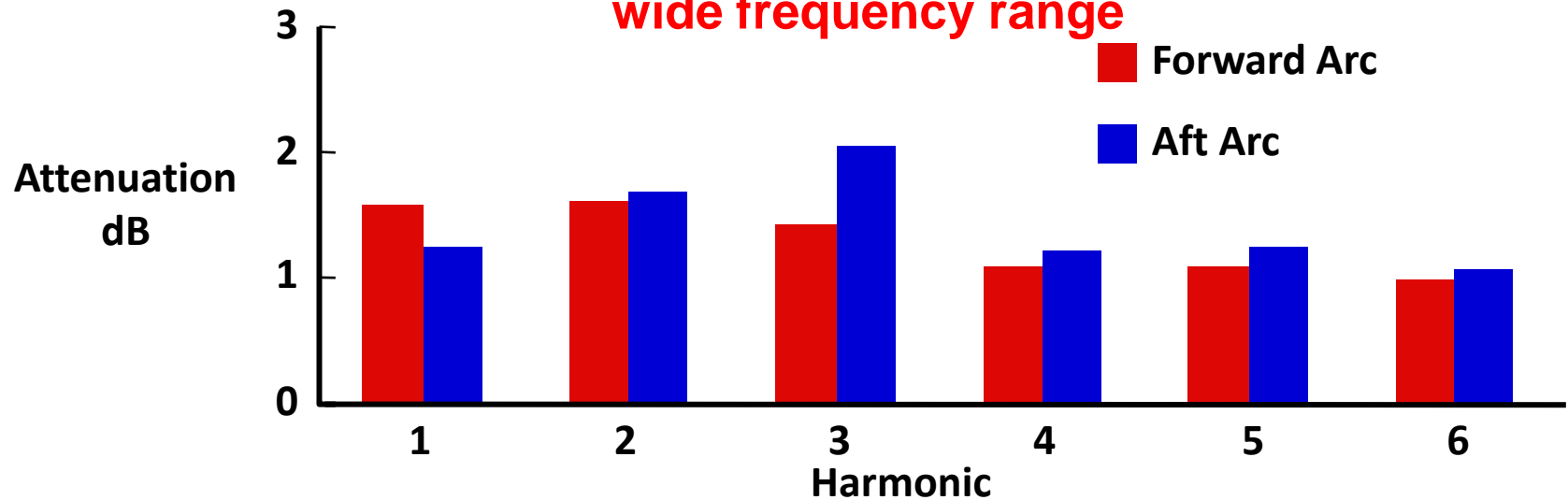
Repeating Pattern



Application: Soft Vane



Reduction of 1 to 2 dB over wide frequency range



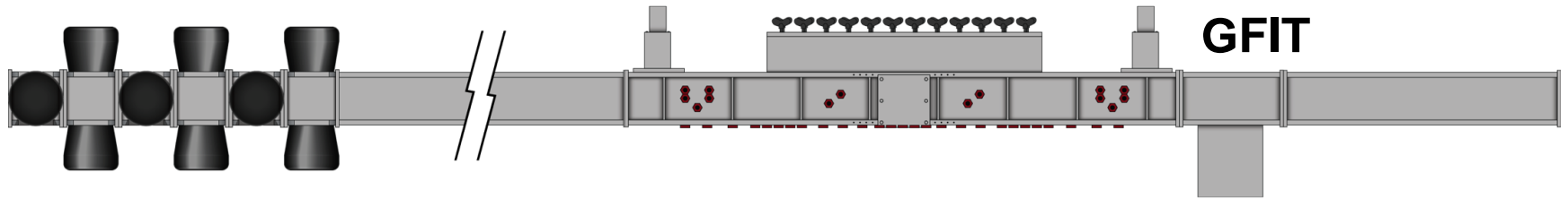
Variable-Depth Liner (small extent)



Status

- Enabled by 3D printers
- Method of choice for novel applications
- Typically limited by weight concerns

4. Variable-Depth (large extent)



TL1



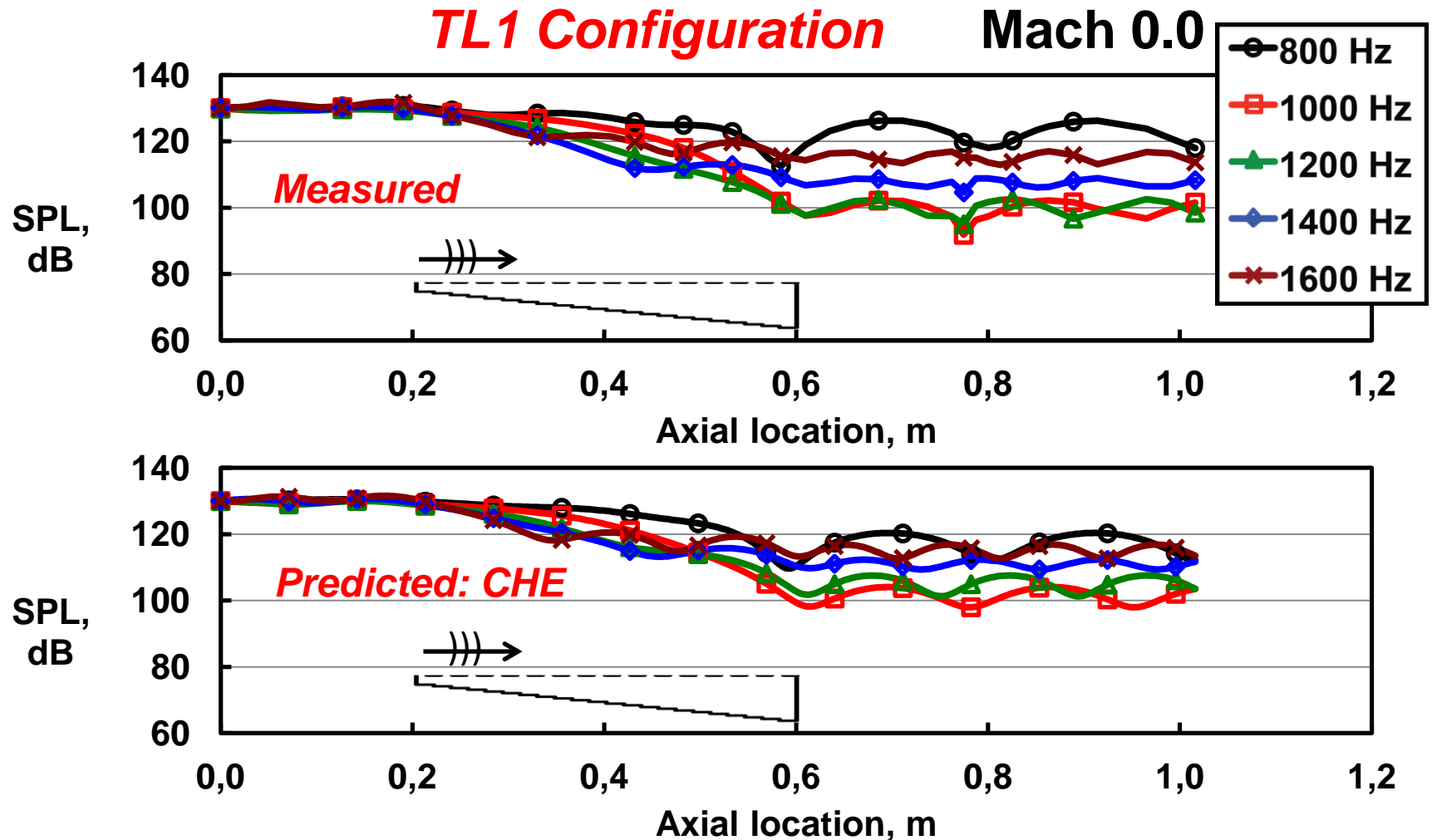
Mach #: 0.0, 0.3, 0.5
Frequency: 400 to 3000 Hz
in 200 Hz increments
Source SPL: 130 dB

TL2



	TL1	TL2
Max depth (mm):	76.2	76.2
Min depth (mm):	15.2	46.7

Measured vs Predicted SPL Profiles



Favorable comparison

Comparison improves & attenuation decreases with M increase

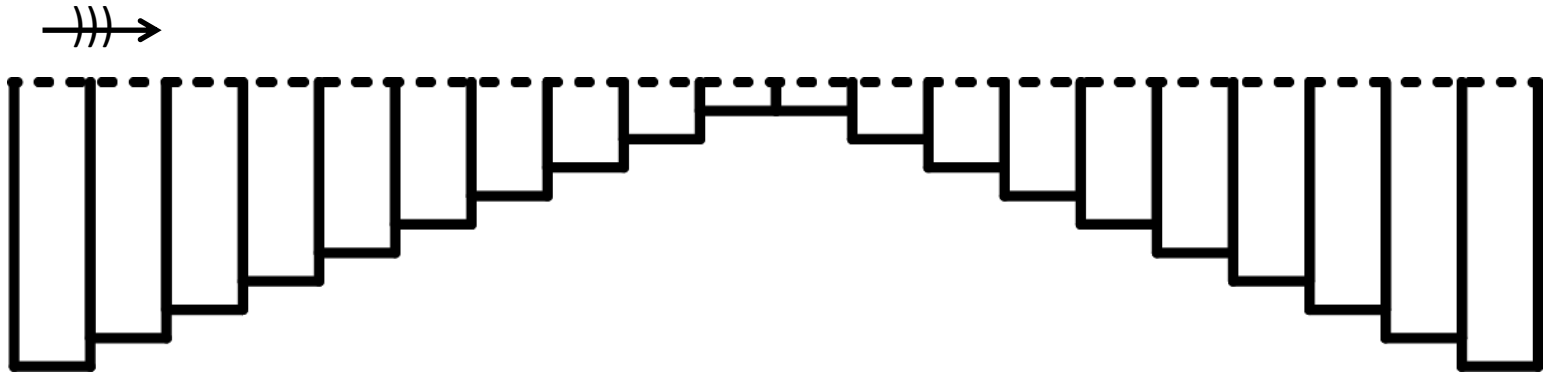
Validation of Predictive Methods

Favorable comparison of measured and predicted results indicates:

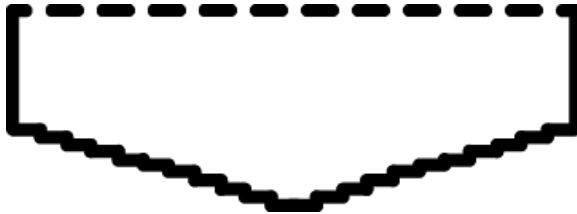
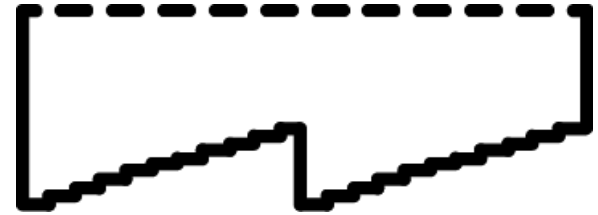
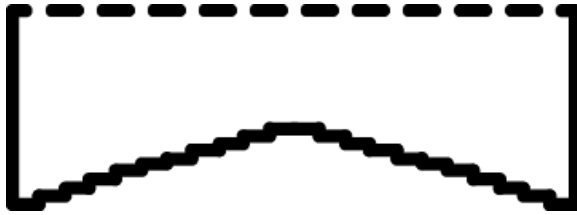
- Impedances for individual cells are predicted correctly

AND

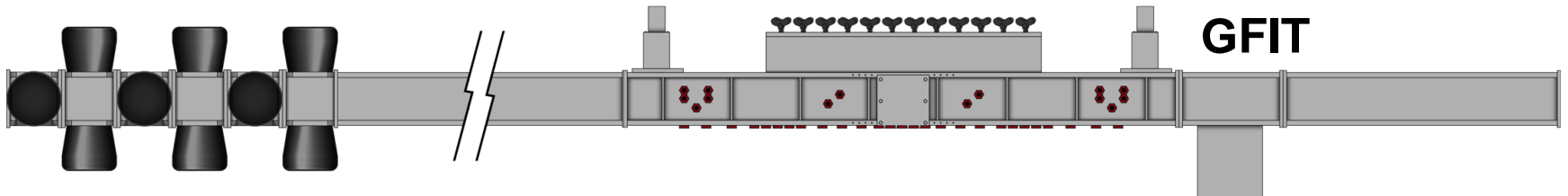
- Effects of impedance are predicted via propagation code with sufficient accuracy to support their use for a variable-depth liner design study



Modeling Study

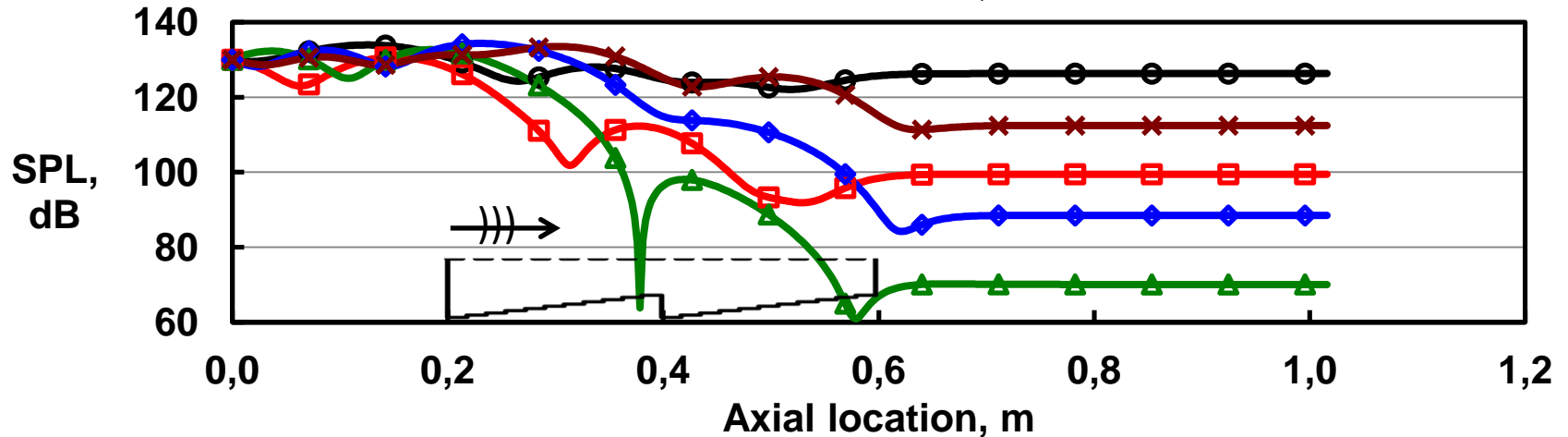
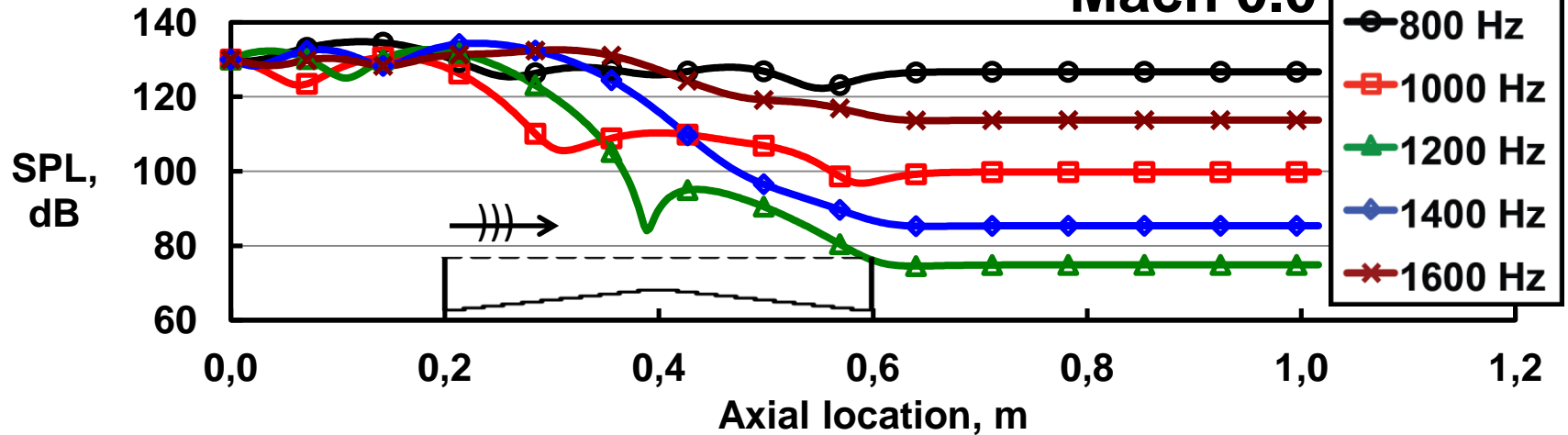


- Evaluate four distributions of 22 chambers
- Use CHE with ρ_c termination to predict $SPL(f,x)$



Configuration Effects

Mach 0.0

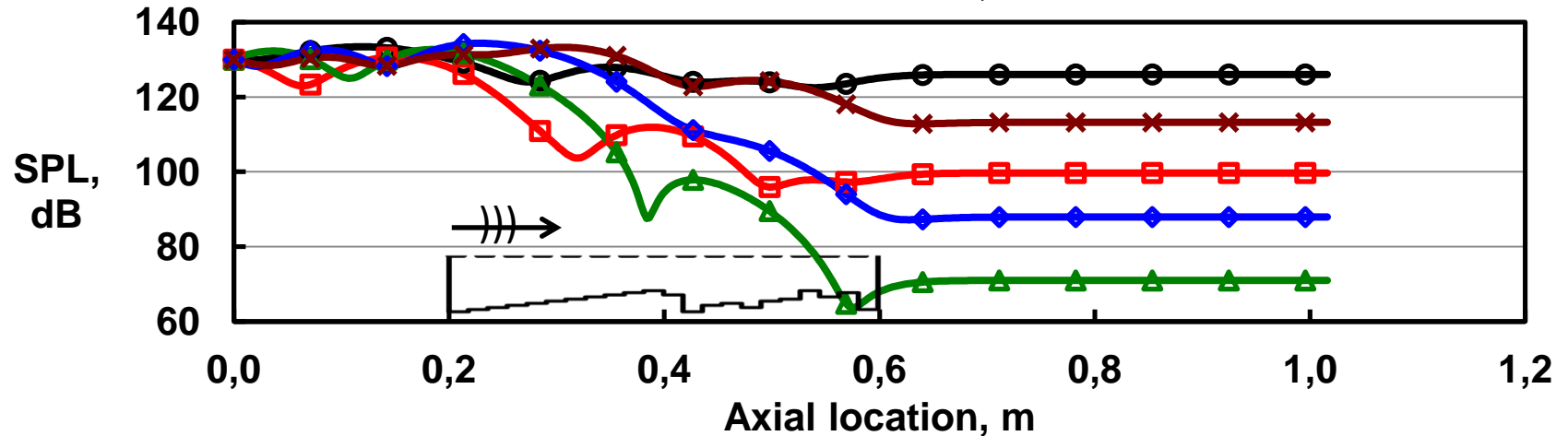
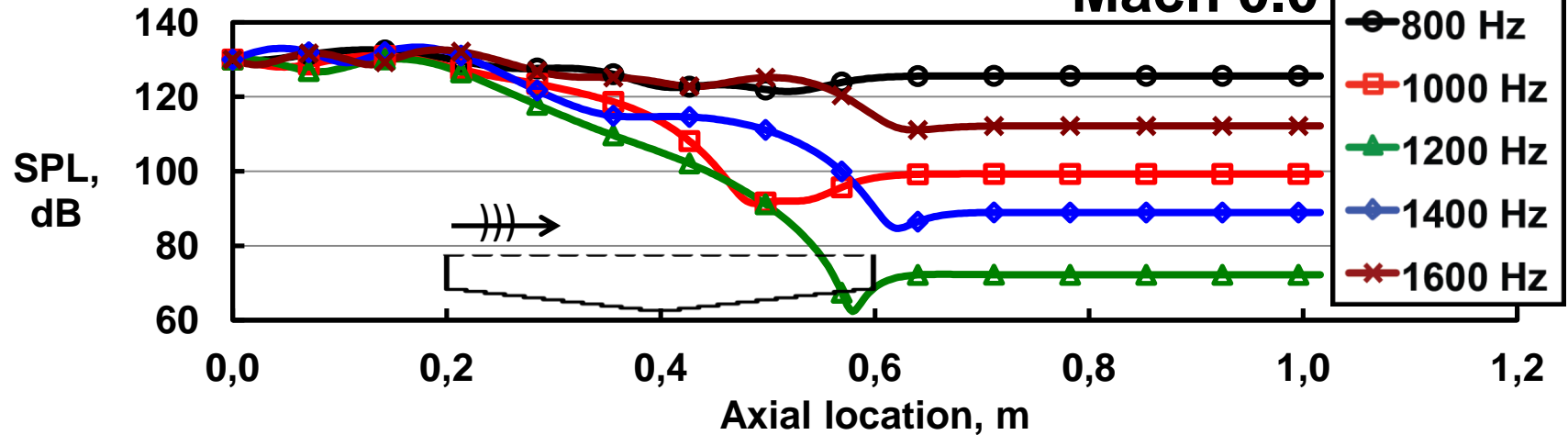


Configuration has effect on SPL profile

For example, note 1200 Hz reflection at axial midpoint (x~0.4 m)

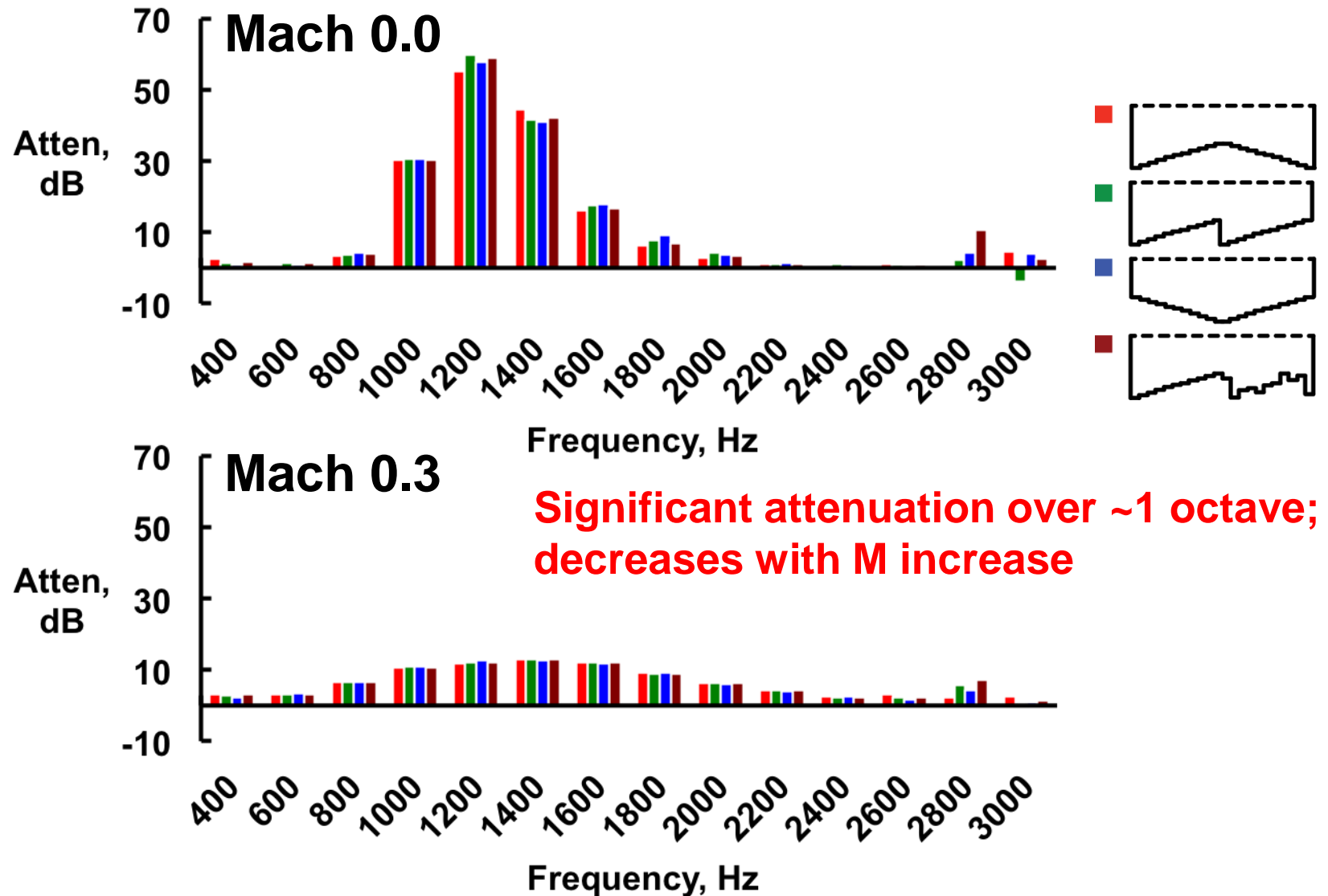
Configuration Effects

Mach 0.0



Note smooth pattern at 1200 Hz for upper configuration – axial midpoint chambers are at near-optimal length for this frequency

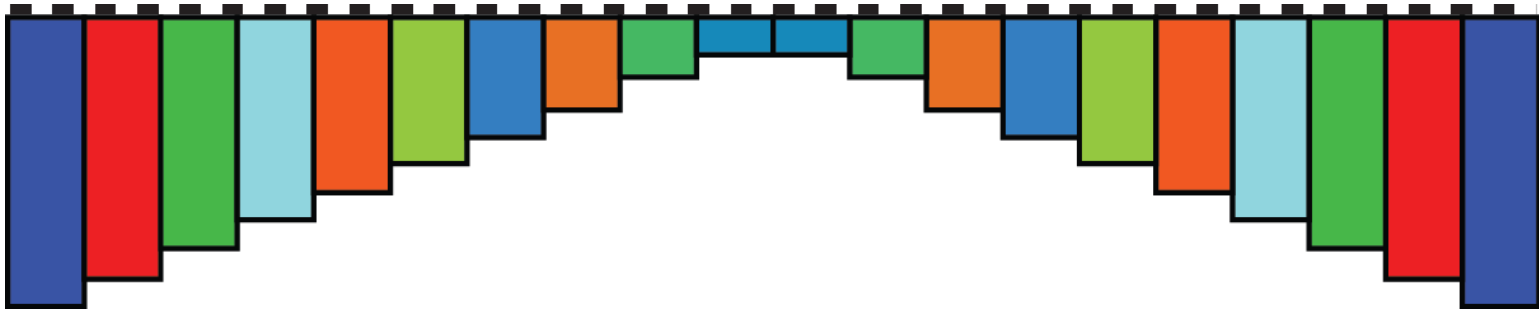
Configuration Effects



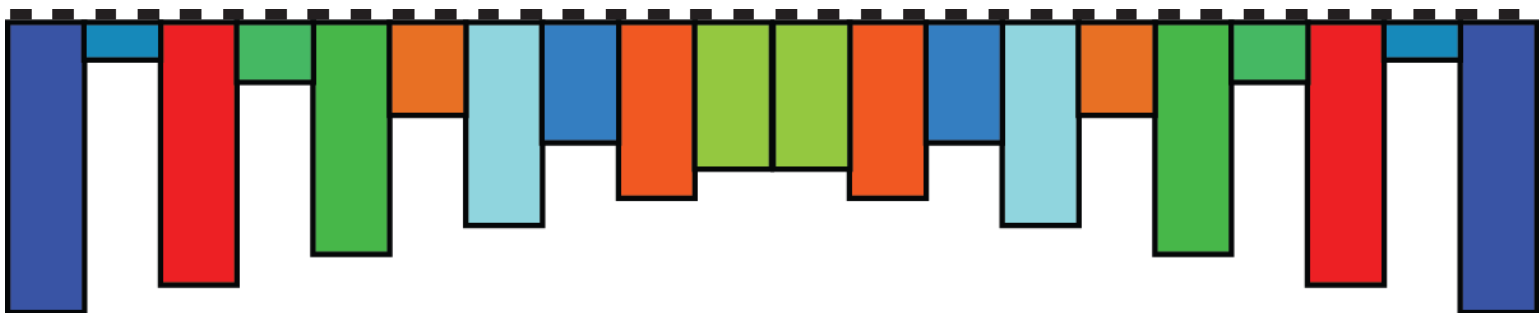
Relatively configuration independent - packaging opportunity?

Repackaging Example

Original configuration



Rearrange order of chambers



Compressed design



Significant reduction in liner thickness!

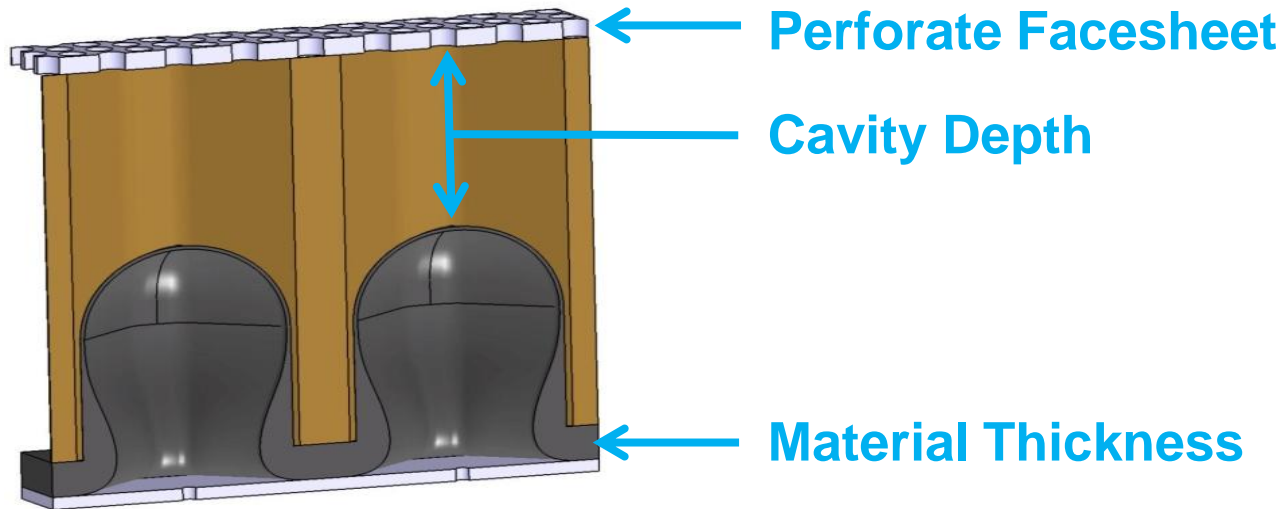
Variable-Depth Liner (large extent)



Status

- Enabled by 3D printers
- Potential to enable thinner broadband liners
- Current plan:
 - Design & test configurations optimized for GFIT (plane waves)
 - Design & test configurations optimized for CDTR (higher-order modes)

5. Adaptive Liner



*Sketch provided by
Cornerstone Research Group*

Current adaptive approach

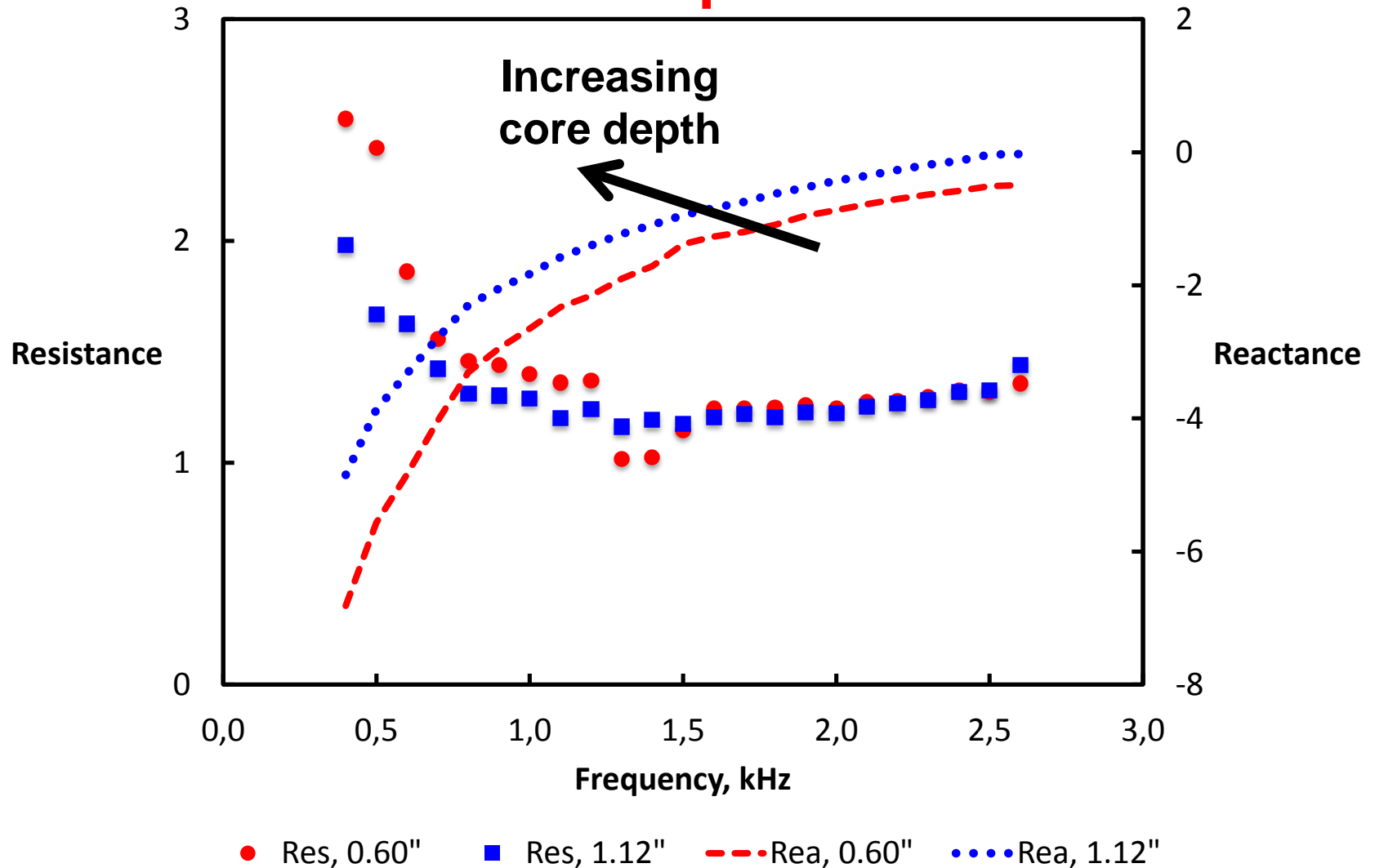
- Add heat to SMP material
- Apply pressure to expand into honeycomb core
- Cool material to lock design
- Release pressure



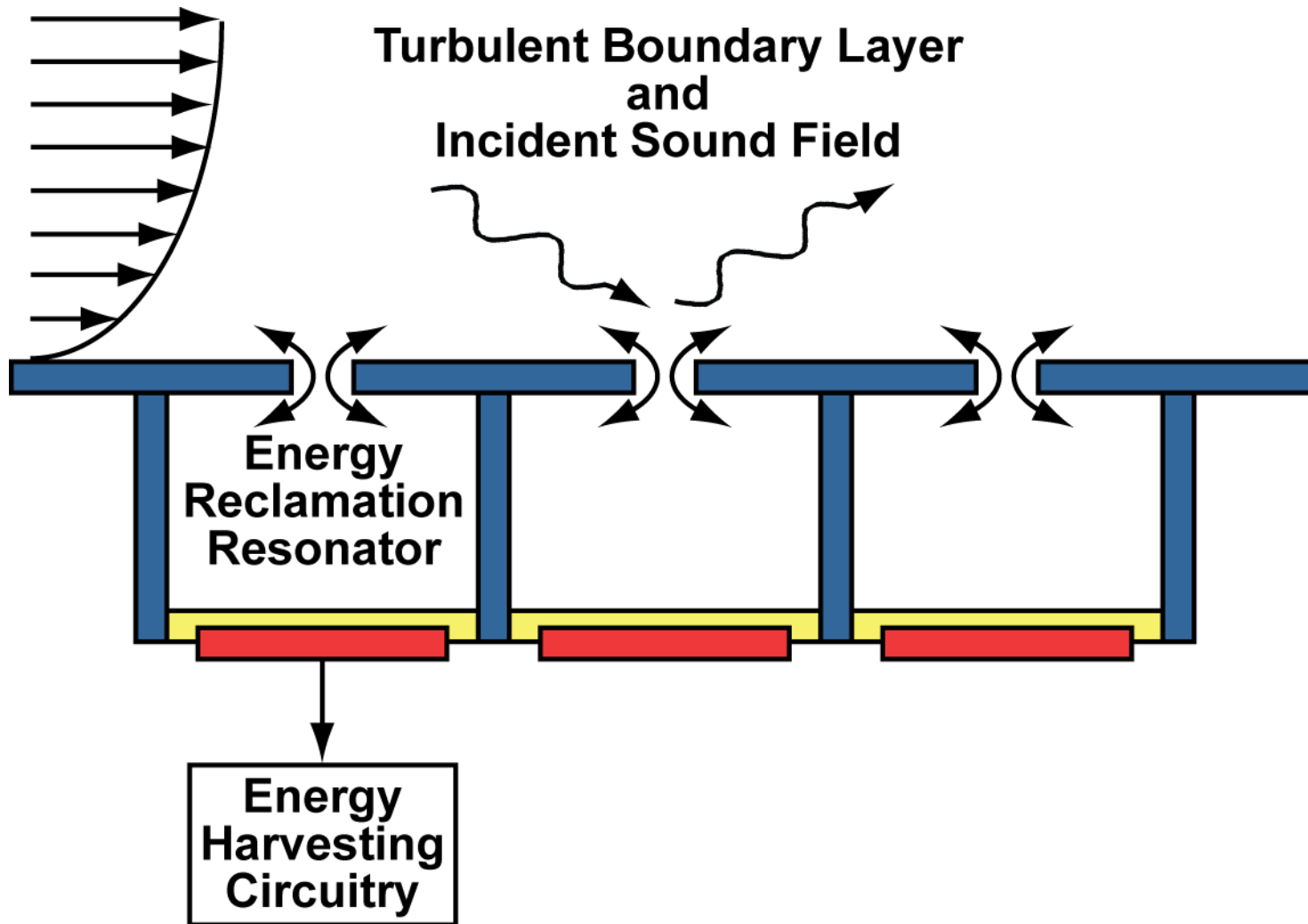
Mounted in GFIT

SMP-Based Adaptive Liner

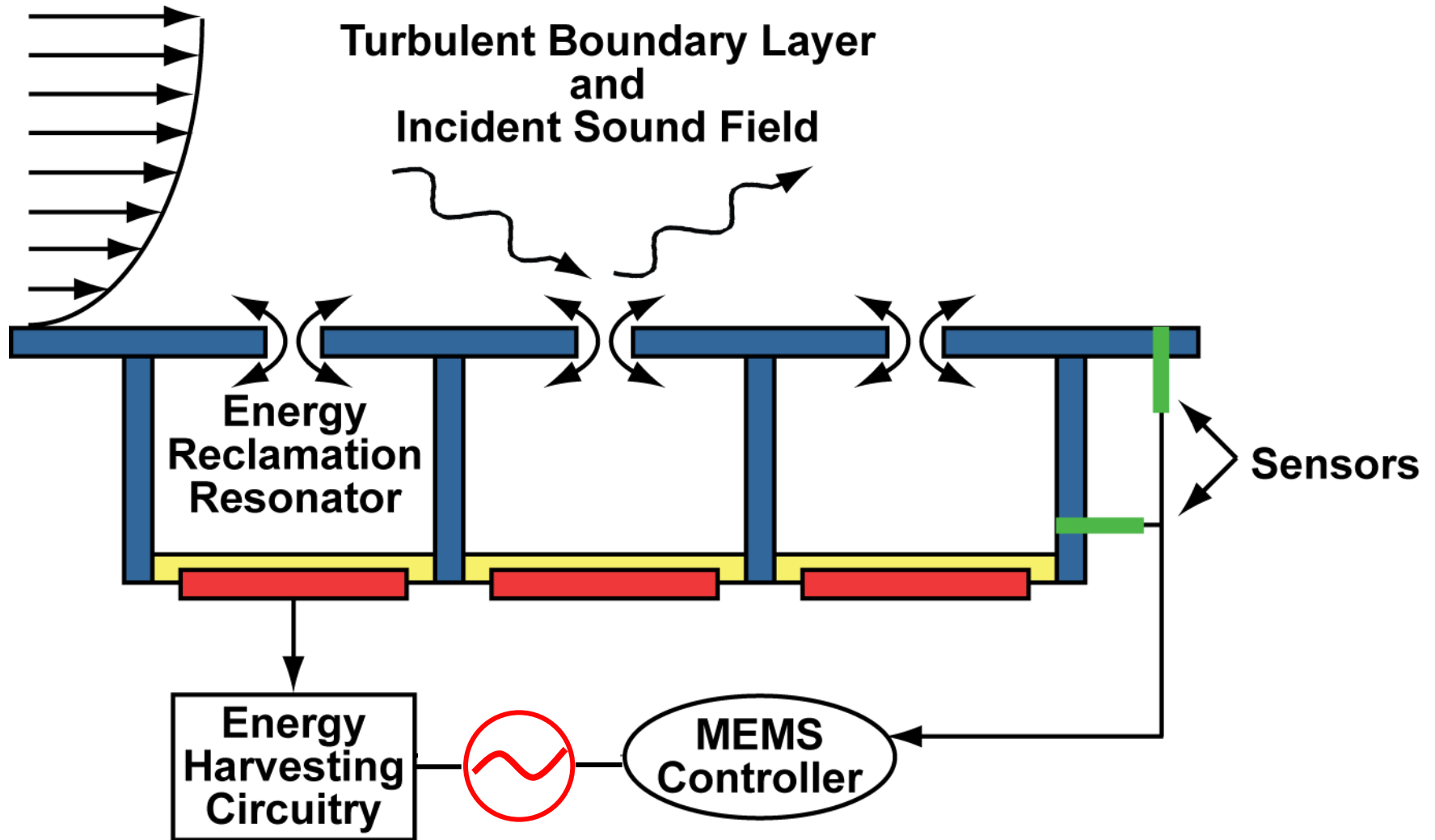
Educed Impedances



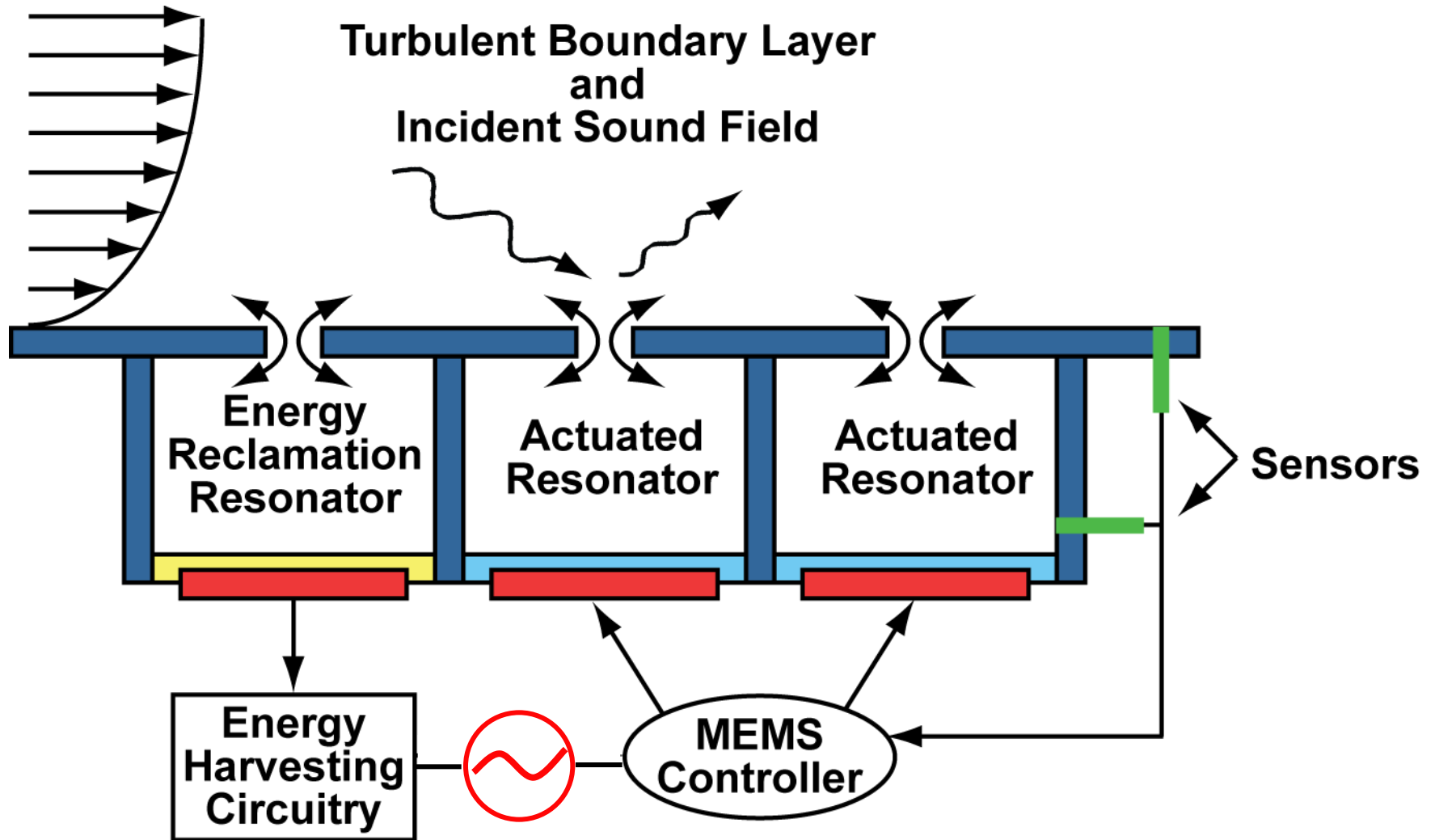
Electromechanical



Electromechanical



Electromechanical



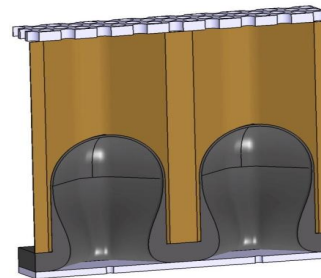
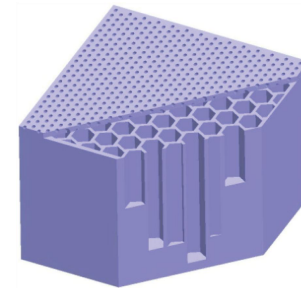
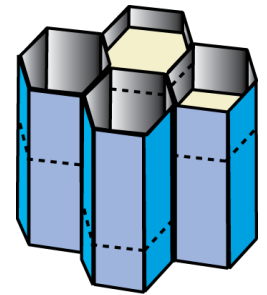


Status

- Currently in development stage
- Great potential, but challenging modeling problem

Status Summary

- Extended-Reacting
 - Revisit as foams (synthetic?) become more viable
- Multi-Layer
 - Method of choice for conventional liner applications
- Variable-Depth (small spatial extent)
 - Method of choice for novel applications
- Variable-Depth (large spatial extent)
 - Evaluation stage
- Adaptive
 - Development stage



Acknowledgements



Special thanks to ...

Martha Brown

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Noah Schiller

Willie Watson

Dan Sutliff

Janelle Born

Larry Becker

Tony Parrott (ret.)



References

Extended-Reacting

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- Watson, Jones: "A Finite Element Theory for Predicting the Attenuation of Extended-Reacting Liners," AIAA-2009-3167, May 2009

Multi-Layer

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- Sutliff, Jones, Nark: "In-Duct and Farfield Experimental Measurements from the ANCF for the Purpose of Improved Broadband Liner Optimization," AIAA-2014-3231, June 2014



References

Variable-Depth (limited spatial extent)

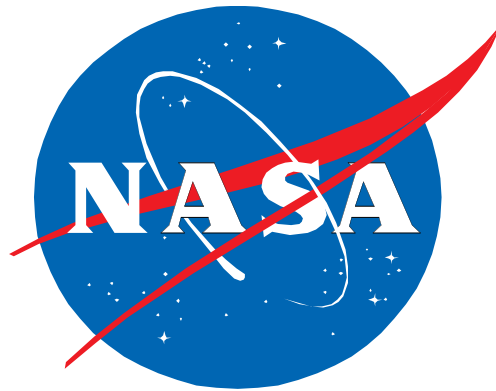
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- Jones, Howerton, Ayle: "Evaluation of Parallel-Element, Variable-Impedance, Broadband Acoustic Liner Concepts," AIAA-2012-2194, June 2012
- Howerton, Jones, Buckley: "Development and Validation of an Interactive Liner Design and Impedance Modeling Tool," AIAA-2012-2197, June 2012

Variable-Depth (large spatial extent)

- Jones, Watson, Nark, Howerton: "Evaluation of a Variable-Impedance Ceramic Matrix Composite Acoustic Liner," AIAA 2014-3352, June 2014
- Jones, Watson, Nark, Howerton: "Evaluation of Variable-Depth Liner Configurations for Increased Broadband Noise Reduction," AIAA 2015-2697, June 2015

Adaptive

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- Liu, Horowitz, Nishida, Cattafesta, Sheplak: "A Tunable Electromechanical Helmholtz Resonator," AIAA-2003-3145, 2003.



Variable-Depth Liners: Modeling

